



Shear Pin & Collar assembly

Bevel gear, keyed

## NO. 80-77 CHAIN BRUSH DRIVE

# CLIPPER 80-77 BRUSH JACK

ITEM	DESCRIPTION	<u>9 WIDE</u>		<u>#8 18" Carriers</u>		<u>#8 25" Carriers</u>	
		QTY	PART NO.	QTY	PART NO.	QTY	PART NO.
1	One Piece Cable Clamp	12	F09700000	12	F9700000	12	F09700000
2	Grease fitting	8	70012001	8	70012001	8	70012001
3	Drive Sheave w/Bushing	1	F11502001	1	F11502001	1	F11502001
	Bushing for Drive Sheave	1	F92400009	1	F92400009	1	F92400009
4	Brass Shear Pin	1	F11502004	1	F11502004	1	F11502004
5	Shear Pin Collar	1	F11502002	1	F11502002	1	F11502002
6	#80 Chain 9 pitch	2	F11503340	2	F11503340	2	F11503340
7	Base Specify Model & Discharge	1	ASK	1	ASK	1	ASK
8	Pinion Gear 18T	1	F92500703	1	F92500703	1	F92500703
9	Bevel Gear 72T	1	F11702100	1	F11702100	1	F11702100
10	Drive Shaft	1	F11805581	1	F11805508	1	F11805508
11	Cross Shaft Drive End	1	F11805509	1	F11805509	1	F11805509
12	Cross Shaft Idler End	1	F11805510	1	F11805510	1	F11805510
13	Spacer	1	F11805544	1	F11805544	1	F11805544
14	Bushing for Bearing Feet	12	F11805516	12	F11805516	12	F11805516
15	Sprocket 12Tooth 1" Bore	4	F92608012	4	F92608012	4	F92608012
16	Hub	2	F11812304	2	F11812304	2	F11812304
17	Cross Chain Pin Assembly (1)	2	F11505200	2	F11505200	2	F11505200
18	Sleeve Bearing	2	F92400043	2	F92400043	2	F92400043
19	Washer	2	F11812305	2	F11812305	2	F11812305
20	Stripper Bolt 5/16" x 2-3/4"	4	F11812306	4	F11812306	4	F11812306
21	Crosshead Arrangement (3)	2	F11812300	2	F11812300	2	F11812300
22	Retaining Ring	8	F83000006	8	F83000006	8	F83000006
23	Cotter Pin	4	F82610616	4	F82610616	4	F82610616
24	Pillow Block Bearing 1"	6	F11900100	6	F11900100	6	F11900100
25	Woodruff Key Cross Shaft	5	49303800	5	49303800	5	49303800
26	Woodruff Key Drive Shaft	2	F87300048	2	F87300048	2	F87300048
27	# 80 Connecting Link	4	F93000002	4	F93000002	4	F93000002
28	#80 Roller Chain	2	F11504906	2	F115049410	2	F11504910
29	Crosshead Assembly (2)	2	F11812370	2	F11812370	2	F11812370
(1)	Each Pin Assembly consists of	2	F11812306		Stripper Bolts		
		2	F82610616		Lock Nuts		
		1	F93000010		#80 Link Plate		
		1	F11812305		Washer		
(2)	Each Crosshead Assembly consists of	6	F09700000		Rope Clamp		
		1	F11702200		Crosshead w/Bearing		
		12	F82800016		Groove Pin		
		6	62584422		Cap Head Screw		
		6	66444400		Lock Washer		
(3)	Each Crosshead Arrangement consists of	1	F11812370		Crosshead Assembly		
		1	F11812304		Hub		
		1	F11505200		Cross Chain Pin Assembly		